



PARTS LIST	
1	BODY
2	SPRING
3	STEM
4	GASKET
5	MOUNTING CUP
6	DIP TUBE

	"A" HEIGHT	"C" HEIGHT
RAW VALVE, BEFORE CRIMP	.281 (6.63)	-.030 (-0.76)
AFTER CRIMP, BEFORE FILL	.237 (6.02)	-.045 (-1.14)
	.315 (8.00)	+.017 (+0.43)
	.281 (7.14)	-.002 (-0.05)

SUGGESTED STARTING CRIMP DIMENSIONS

LAMINATE, HI PRO CUP ON 3-PIECE TINPLATE CAN	1.070 ±.005 (27.18 ±0.13)	.185 ±.005 (4.70 ±0.13)
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- 1 DIMENSIONS IN PARENTHESES ARE IN MILLIMETERS
- 2 TOLERANCE FOR ORIFICES LESS THAN .060 DIA.: ±.002 (0.05mm)
- 3 ALL OTHER TOLERANCES ±.005" (0.13mm) UNLESS OTHERWISE SPECIFIED

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Title						Approved	Date
VX-81 VALVE ASSEMBLY WITH .343 STEM						Drawn By	8-4-97
Drawn By	Date	Chkd By	Date	DISPENSING		Rev	8-1-97
Material		Scale	4:1	Dwg No.	C99-9000-12	Lab Mkr	8-4-97
						Rev Ltr	