



24-410 BOTTLE

RECOMMENDED NECK FINISH

LAND MUST BE SMOOTH AND FREE OF NICKS OR RAGGED EDGES.
"M" STYLE THREAD WITH 8 T.P.I.

CLOSURE NOTES:

1. APPLICATION TORQUE: 10-18 IN. LBS.
2. THE "T" & "E" DIAMETERS ARE THE AVERAGE OF 2 MEASUREMENTS TAKEN APPROXIMATELY 90° APART.
3. THE "T" DIAMETER IS TAKEN TOWARD THE BOTTOM OF THE CLOSURE JUST BELOW THE START OF THE FULL THREAD.
4. THE "E" DIAMETER IS TAKEN AS CLOSE TO THE INSIDE DECK AS POSSIBLE.

1 DIMENSIONS IN BRACKETS ARE IN MILLIMETERS
2 TOLERANCE FOR ORIFICES LESS THAN .060" [1,52 MM] DIA.: ±.002" [0,05 MM]
3 ALL OTHER TOLERANCES ±.005" [0,13 MM] UNLESS OTHERWISE SPECIFIED

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Title IBIS LOTION PUMP, 24-410 SMOOTH, 2 CC w/JUMBO TUBE				Seaquist Perfect DISPENSING	Approved	Date			
Drawn By	SHC	Date	4-Aug-03		Chkd By	KH	Date	4-Aug-03	Qual Mgt
Material	-	Scale	3:2	Dwg No.	CSL-IB24-12S	Lab Mgr		Rev Ltr	-