



24-410 BOTTLE

RECOMMENDED NECK FINISH

LAND MUST BE SMOOTH AND FREE OF NICKS OR RAGGED EDGES.
"M" STYLE THREAD WITH 8 T.P.I.

CLOSURE NOTES:

1. APPLICATION TORQUE: 10-18 IN. LBS.
2. THE "T" & "E" DIAMETERS ARE THE AVERAGE OF 2 MEASUREMENTS TAKEN APPROXIMATELY 90° APART.
3. THE "T" DIAMETER IS TAKEN TOWARD THE BOTTOM OF THE CLOSURE JUST BELOW THE START OF THE FULL THREAD.
4. THE "E" DIAMETER IS TAKEN AS CLOSE TO THE INSIDE DECK AS POSSIBLE.

- 1 DIMENSIONS IN BRACKETS ARE IN MILLIMETERS
- 2 TOLERANCE FOR ORIFICES LESS THAN .060" [1,52 MM] DIA.: ±.002" [0,05 MM]
- 3 ALL OTHER TOLERANCES ±.005" [0,13 MM] UNLESS OTHERWISE SPECIFIED

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Title **CONTEMPORARY EUROFLOW LOTION PUMP, 24-410 STRAIGHT, 1 CC**

SequistPerfect
DISPENSING

Approved	Date
Qual Mgt	
R & D	
Lab Mgr	
Rev Ltr	-

Drawn By C.B. Date 03-Dec-98 Chkd By R.L.C. Date 03-Dec-98

Material -

Scale 3:2

Dwg No. CSL-2441-CIV